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D350-607-511
Job Sheet 184954



Part No: D350-607-511

Job Qty: 5 ea **3**

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/19/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C
ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

6301

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	11/16/18	11/16/18	0.00	0.00	Start Up Stores/Pkg-2		11/6/2018
140	Packaging	5 pcs	11/16/18	11/16/18	0.00	0.00	Packaging1-3		
150	QC	5 pcs	11/16/18	11/16/18	0.00	0.00	QC4		
160	Packaging	5 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3-1		
165	DC	5 pcs	11/16/18	11/16/18	0.00	0.00	DC		
170	QC21-FG	5 Ea	11/16/18	11/16/18	0.00	0.00	QC21		

Part Op Descriptions: 165 - Photocopy bluefile & type labels per PPP D350-607-511 CHG007

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	100 Ea (20 ea)	90-Start up Operation	5106950 X30 5114891 X70
AN4-42A	Bolt	20 Ea (4 ea)	90-Start up Operation	5106970
AN6-13A	Bolt	10 Ea (2 ea)	90-Start up Operation	5113852
D3501-1	Bushing	40 Ea (8 ea)	90-Start up Operation	5094369 X30 5124350 X4
D3910-3	Crosstube Lug	10 Ea (2 ea)	90-Start up Operation	5120062
D3910-5	Crosstube Lug	5 Ea (1 ea)	90-Start up Operation	5067439
D3910-7	Crosstube Lug	5 Ea (1 ea)	90-Start up Operation	5116273
D3984-030	Rubber Extrusion, X-tube, 3"	40 Ea (8 ea)	90-Start up Operation	511655X30 51202257 X2
D4148-041	Fwd Crosstube Lug Assembly	5 Ea (1 ea)	90-Start up Operation	512522 X2 5128733 X3
D4149-041	Aft Crosstube Lug Assembly	5 Ea (1 ea)	90-Start up Operation	5126075 512752 X3
D4775-041	Strut Assembly	10 Ea (2 ea)	90-Start up Operation	5131292
D4776-3	Skidtube Clevis	10 Ea (2 ea)	90-Start up Operation	5122949
MS21042L4	Nut	120 Ea (24 ea)	90-Start up Operation	5094592
MS21042L6	Nut	10 Ea (2 ea)	90-Start up Operation	5083542 X8 5104002 X2
NAS1149F0432P	Washer	200 Ea (40 ea)	90-Start up Operation	5083558 X127 5123456 X73
NAS1149F0663P	Washer	20 Ea (4 ea)	90-Start up Operation	5054477
D4085-3	Placard	5 Ea (1 ea)	90-Start up Operation	5112843 X3 5112843 X2
D4713-1	Spacer	5 Ea (1 ea)	90-Start up Operation	5095336 X3 5131224 X2
MS3367-5-0	Tie Wrap	5 Ea (1 ea)	90-Start up Operation	5058161



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Container No: S126720



Part: D350-607-511

Job No: 184954

Serial No/Batch: S126720

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH94-14 Issue 7, FAA STC SR002131

x3

7-00
7-02
0-05

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	100	1,181	0
	AN4-42A	20	87	0
	AN6-13A	10	111	0
	D3501-1	40	293	0
	D3910-3	10	31	0
	D3910-5	5	38	0
	D3910-7	5	21	0
	D3984-030	40	186	0
	D4085-3	5	30	0
	D4148-041	5	9	0
	D4149-041	5	6	0
	D4713-1	5	10	0
	D4775-041	10	6	0
	D4776-3	10	54	0
	MS21042L4	120	3,221	0
	MS21042L6	10	326	0
	MS3367-5-0	5	220	0
	NAS1149F0432P	200	1,230	0
	NAS1149F0663P	20	494	0

Part Specifications

Specifications could not be found.

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5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

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Revision: F

Date: 18.11.21

